

| _   | Updated: 2015.04.20   |
|---|---|
|   | Current Procedures  |
| For textured geomembranes   | ASTM D7644  |
| By impact   | ASTM D1790  |
| Pyrolysis in tube furnace with inert atmosphere   | ASTM D1603  |
| Pyrolysis in muffle furnace   | ASTM D4218  |
| Microscopic observation and comparison with polyethylene geomembrane dispersion standards | ASTM D5596  |
| Microscopic observation and comparison dispersion in rubber                               | ASTM D2663  |
| Pot Tests   | ASTM D5322 (Geosynthetics)  |
|   | ASTM D696   |
| By displacement method  | ASTM D792 (Method B)  |
| By density-gradient technique   | ASTM D1505  |
| HDPE 100 deg.C for 1 hour PVC 100 deg.C for 15 mins                                       | ASTM D1204  |
| Through geomembranes  | ASTM D5886  |
| Izod notched impact   | ASTM D256   |
| HDPE 2.16/5 kg and 190 deg.C  | ASTM D1238  |
|   | ASTM D882   |
|   | ASTM D5323  |
| Heat ageing at 85 deg.C   | ASTM D5721  |
| Used to detect level of hindered amine stabilizers (HALS) HDPE > 400 mins.                | ASTM D5885 (150 °C)   |
| Used to detect level of hindered phenolic antioxidants                                    | ASTM D3895 (200 °C)   |
| For reinforced geomembrane thermal welds  | ASTM D413 (Peel)<br>ASTM D751 (Shear)   |
| For Chemical Fusion Welds (generally requires curing overnight)                           | ASTM D6214  |
| Integrity of Flexible Sheet seamed in a factory   | ASTM D4545  |
| For non-reinforced geomembrane thermal fusion welds                                       | ASTM D6392  |
| For reinforced geomembranes   | ASTM D413 (Peel)  |
| Hydrostatic / large scale   | ASTM D5514  |
| Rod Puncture (Index Puncture)   | ASTM D4833  |
| % Tensile Retention   | ASTM D3083 (Part. 9.5) 0  |
| Standard Practice for Sampling of Geosynthetics for Testing                               | ASTM D4354  |
| Constant Load (single Point Notched) > 300 hrs  | ASTM D5397 (SP-NCTL Test)   |
| For non-reinforced geomembranes   | ASTM D1004  |
| For reinforced geomembranes   | ASTM D5884 (Method B)   |
|   | ASTM D751   |
| For non-reinforced geomembranes   | ASTM D638 (Plastics)<br>ASTM D6693 (21 °C)  |
| For non-reinforced geomembranes < 1 mm (thin films)                                       | ASTM D882   |
| For non-reinforced geomembranes < 1 mm Vulcanized Rubber (e.g. Hypalon)                   | ASTM D412   |
| For reinforced geomembranes   | ASTM D751 (Grab)  |
| Large scale out-of-plane tensile properties   | ASTM D5617  |
| Field Performance   | ASTM D4885  |
| For smooth membranes  | ASTM D5199  |
| Calculated thickness using mass and density   | ASTM D1593  |
| For textured membranes  | ASTM D5994  |
|   | ASTM D4533  |
| QUV fluorescent exposure of unreinforced polyolefin GMLs                                  | ASTM D7238 (1,600 hours)  |
| C   |   |
| Integrity of Field seams  | ASTM D6392  |
|   | Pyrolysis in tube furnace  Pyrolysis in muffle furnace  Microscopic observation and comparison with polyethylene geomembrane dispersion standards  Microscopic observation and comparison dispersion in rubber  Pot Tests  By displacement method  By density-gradient technique  HDPE 100 deg.C for 1 hour PVC 100 deg.C for 15 mins  Through geomembranes  Izod notched impact  HDPE 2.16/5 kg and 190 deg.C  Heat ageing at 85 deg.C  Used to detect level of hindered amine stabilizers (HALS) HDPE > 400 mins.  Used to detect level of hindered phenolic antioxidants  For reinforced geomembrane thermal welds  For Chemical Fusion Welds (generally requires curing overnight)  Integrity of Flexible Sheet seamed in a factory  For non-reinforced geomembranes  Hydrostatic / large scale  Rod Puncture (Index Puncture)  % Tensile Retention  Standard Practice for Sampling of Geosynthetics for Testing  Constant Load (single Point Notched) > 300 hrs  For non-reinforced geomembranes  For reinforced geomembranes  For coated fabrics (which includes reinforced geomembranes)  For non-reinforced geomembranes  For non-reinforced geomembranes  For contend geomembranes  For contend geomembranes  For non-reinforced geomembranes  For non-reinforced geomembranes  For ron-reinforced geomembranes  For non-reinforced geomembranes  Targe scale out-of-plane tensile properties  Field Performance  For smooth membranes  Targe scale out-of-plane tensile properties  Field Performance |

- Testing and Chemical Analysis
- Forensic Investigation
- QC & QA of Geomembrane and Polymeric Liners

ExcelPlas Pty Ltd
Polymer and Poly Pipe Testing Services
NATA Accredited Laboratory
+61 3 9532 2207 | enquiries@excelplas.com

Head Office: 473 Warrigal Rd (Rear), Moorabbin VIC 3189

Post: PO Box 147, Moorabbin VIC 3189

Queensland: 180180 Warrego Hwy, Dalby QLD 4405

Post: PO Box 1044, Dalby QLD 4405